



Dart Aerospace Ltd.
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D2565-205
Job Sheet 181719



Part No: D2565-205

Job Qty: 4 ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/7/18

Job Tracking No:

Due Date: 8/24/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP: E 01.08.28 Added Powder coat, and added Inspetion Levels 3 and 21. SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	4 Ea		8/24/18	0.00	0.00	Start Up Small Fab-4		DAS
100	Brake NC	4 pcs		8/24/18	1.17	0.25	Brake NC 3		58 18/01/15
110	Small Fab	4 pcs		8/24/18	0.00	1.04	Small Fab		9-89 DAS
120	QC	4 pcs		8/24/18	0.00	0.00	QC5		AUG 16 2018 38
130	Powdercoat	4 pcs		8/24/18	0.00	0.13	Powdercoat2		AUG 17 2018 38
140	QC	4 pcs		8/24/18	0.00	0.00	QC3		AUG 17 2018 38
150	Packaging	4 pcs		8/24/18	0.00	0.00	Packaging3	57354	AUG 17 2018 38
160	QC21-SA	4 Ea		8/24/18	0.00	0.00	QC21		6 89

Part Op 100 - Punch as per Dwg D2565 using DT 8313

Descriptions: 110 - Drill hole as per Dwg D2565 (one end only) Deburr and polish

130 - START TIME: 1:30pm FINISH TIME: 1:45pm 375°12

DAS

21

9-89

AUG 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	7.1664 ft (1.7916 ea)	90-Start up Operation	5092700

21.50

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	7	128	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

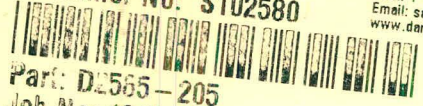
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																							
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www.dartaerospace.com

Container No: S102580



Part: D2565-205

Job No: 181719

Serial No/Batch: S102580

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/15/18